

Date: Thursday, 21/08/2008 5:13:01 PM
 User: Julie Lecocq

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : LONG SUPPORT PLATE
 Job Number : 41562
 Estimate Number : 13403
 P.O. Number :
 This Issue : 21/08/2008 S.O. No. :
 Prsht Rev. : NC Part Number : PB6743001169
 First Issue : / / Type : SMALL / MED FAB Drawing Number : B6743001 PAGE27
 Previous Run : 41209 Drawing Revision : B1
 Material :
 Due Date : 18/09/2008 Qty: 24 Um: Each
 Written By :
 Checked & Approved By : JD 08.8.22
 Comment : Est Rev:A 08-06-23 new issue DD verified by:ec

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6S090 6061-T6 .090 Sheet



Comment: Qty.: 0.6271 sf(s)/Unit Total : 15.0494 sf(s)

6061-T6 .090 Sheet

batch: 108595 HB 8-9-9

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: B1 HB 8-9-9

Prog Rev: B1

2-Deburr if necessary HB 8-9-9



3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

08/09/09 (220) *count*

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 135

08/09/10 (24)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 21/08/2008 5:13:01 PM
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LONG SUPPORT PLATE

Job Number: 41562

Part Number: PB6743001169

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/10 *[Signature]*

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-0910

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

UNCONFIDENTIAL
SUBJECT
WORK
NO. 1

RELEASED
Oct 21, 70

1.50 2 PL

1.25

0.5

21.50

Ø 0.250 (2 PLACES)
(LOCATE HOLES AT / REF. PLATE - HOLE
SHOW HERE AND REF.)

Ø .25

Ø .25

2.00

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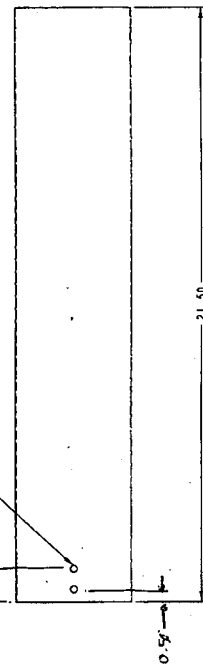
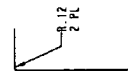
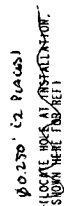
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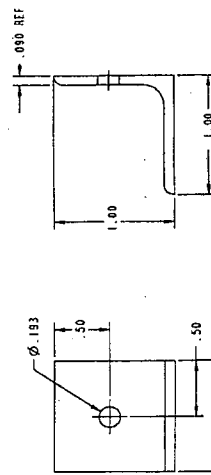
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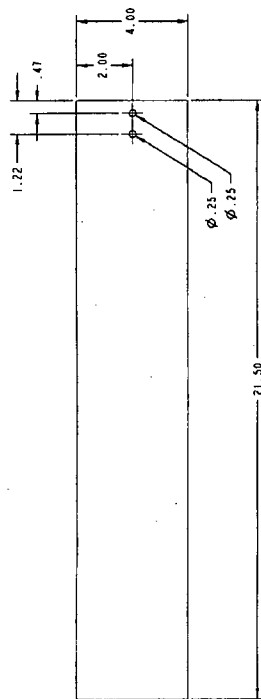
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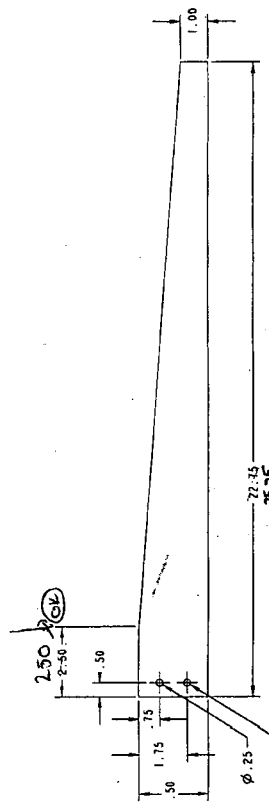
② -173 COVER PLATE
MTRL: .032 THK, 2024-T3, 00-A-25014
SCALE: 0.500



24
-171 MOUNTING PLATE
MATERIAL: AND10133-1002, 6061-T6, 00-A-200/8F
ALT. MATL: .090 THK, 6061-T6, 00-A-230/11
SCALE: 2:000



② - 169 LONG SUPPORT PLATE



④ -167 LONG SIDE PLATE
MATERIAL: .125 THK, 6061-T6, 00-A-250/11
SCALE 0.500

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 41562

PREMIER AVIATION, INC.
 2800 Aviation Parkway, Grand Prairie, Texas 75033

SHEET COUNT: 867-43001

DATE: 27

BY: 15

SCALE: 1/4" = 1'

ORIGINAL

